

Work Order ID 130293

March-04-15 8:11:43 AM

130293

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Item ID: D5039-3 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Master Link
 Start Date: 3/04/15 Start Qty: 60.00 *60* Cust Item ID:
 Required Date: 3/13/15 Req'd Qty: 60.00 *60* Customer:
 Reference:

Approvals: Process Plan: CY Date: 15/03/04 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D5039	A								

100 0.00
 100
 Purchasing Memo 0.00
 Purchasing Issue P/O: 27641
 Description: Master Link
 Supplier: Acklands Grainger
 Supplier P/N: 6L094
 Material release note is required.

CY 15/03/04 60

110 0.00
 110
 Packaging Memo 0.00
 Packaging

60x SP 15-03-9.

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Item ID: D5039-3 Accept ***N900040100*** Setup Start ***NS1***
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 Item Name: Master Link
 Start Date: 3/04/15 Start Qty: 60.00 ***60*** Cust Item ID:
 Required Date: 3/13/15 Req'd Qty: 60.00 ***60*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC6- Inspect dimensions to drawing	0.00							
120									
QC	Memo	0.00							
Quality Control									

(60)

DAS
38
9-89

MAR 10 2015

130 Identify as per dwg & Stock Location: **5143** 0.00
130
 Packaging Memo 0.00
 Packaging

MF 15-3-10

140 QC21- Final Inspection - Work Order Release 0.00
140
 QC Memo 0.00
 Quality Control

MF 15-03-10

MF
15-3-10

Picklist Print

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Parent Item: D5039-3

D5039-3

Parent Item Name: Master Link

Start Date: 3/04/15

Required Date: 3/13/15

Start Qty: 60.00

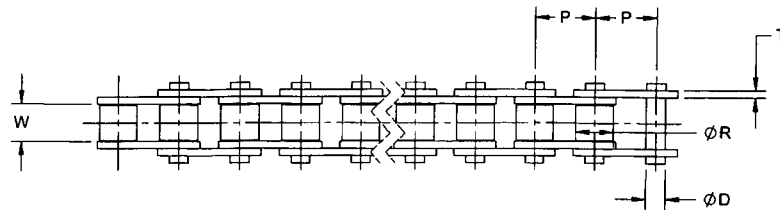
Required Qty: 60.00

Comments: IPP REV:A 14.05.26 NEW ISSUE/ECN14-567 DD VERF:JLM

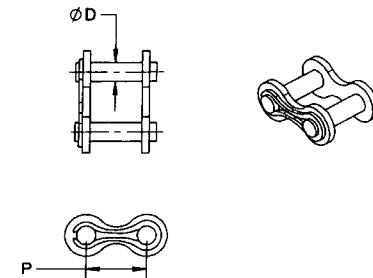
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
6L094		Purchased		No			Each	0.0000		60			
6L094									**				
Master Link													

60x SP 15-03-9

SPECIFICATION CONTROL DRAWING



D5039-1 CHAIN



D5039-3 MASTER LINK

DART P/N	DESCRIPTION	MATERIAL	WEIGHT (LB/FT)	MANUFACTURER	MANUFACTURER P/N	VENDOR	VENDOR P/N	P	W	T	D	R
D5039-1	CHAIN	304 SS	0.43	TSUBAKI	A140004	ACKLANDS GRAINGER	6L076	0.50	0.31	0.06	0.16	0.31
D5039-3	MASTER LINK	304 SS	0.43	TSUBAKI	RS40-SS-1	ACKLANDS GRAINGER	6L094	0.50	0.31	0.06	0.16	0.31

D5039-X CHAIN

Q215103104
w/0.130293

RELEASED
2014-05-26

- NOTES:**
- 1) MATERIAL: SEE TABLE
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
 - 7) WEIGHT: SEE TABLE

APPROVED	A	NEW ISSUE		AK	14.01.15
	REV.	DESCRIPTION		BY	DATE
	DESIGN	AK	DART AEROSPACE USA, INC.		
	DRAWN	AK	KENT, WA		
	CHECKED	DC	DRAWING NO.	REV. A	
	MFG. APPR.	JLM	D5039	SHEET 1 OF 1	
APPROVED	HS	TITLE	SCALE		
DE APPR.	DS	CHAIN	NTS		
DATE	14.01.15		COPYRIGHT © 2014 BY DART AEROSPACE USA, INC.		
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